

AMENDMENT TO THE SPECIFICATION

Please amend paragraphs 0020 and 0021 (of the substitute specification filed on September 11, 2007) by replacing them with the following:

[0020] At one manufacturing station, the re-forming of the three beads 20 (or also 21a, 21b) is improved or designed more exactly. The "re-forming" results in a formation of the beads (projections) as used later for the positional fixing, according to FIG. 3 and as shown in various ones of the drawing figures of the aforementioned US 2007/0062950. At the station, the at least one projection receives its correct profile geometry, after having been re-formed integrally from the sheet metal lid (the panel) according to FIG. 1. As mentioned in the Summary above, forming at least one projection to have an asymmetrical cross section is particularly advantageous, such projection having a steeper side 21a' and 21b' facing the attaching portion 31 than the side (such as 21b'') facing away from the attaching portion. Such a shape may also be selected for punctiform or oval projections.

[0021] As more particularly described in the aforementioned US 2007/0062950, reference being made below to drawings and reference numerals thereof, a [[A]] re-forming step comprises a shaping of the pre-form 19 with a coining operation (i.e., an embossing operation) for further flattening the top surface 20c. In the re-forming process, the tool is applied likewise from the top and from the bottom for the re-forming. The slight bend according to FIG. 8a of the aforementioned US 2007/0062950 that is detectable on the left in the rising side of the pre-form 19 can be recognized in the final form illustrated in FIG. 8a of the aforementioned US 2007/0062950, the way in which the sharp front edge 20" is introduced in the initially gently rising left incline of the shaped pre-form 19 also being visible. To the right of the transverse plane 101, the second incline of the pre-form is shaped from bottom to top, for forming a flat top side 20c starting approximately at the instep of the pre-form 19, the top side, in a portion 20b, leading gently over to the rest of the sheet metal panel 10.